

SRS10A
(SRS11A/SRS12A/SRS13A/SRS14A)

Shimaden

(“ ”)

SRS10A
SRS10A

SHIMADEN CO., LTD.

| | | | | | |
|-----------|-------------|----------|---------------|--------------|-----------|
| 1. | | 3 | 7. | | 7 |
| 1-1. | (4-53) | 3 | 7-1. | (0-4) | 7 |
| 1-2. | (4-54) | 3 | 7-2. | (0-5) | 7 |
| 1-3. | (1-1) | 3 | 7-3. | (0-6) | 7 |
| 2. | | 4 | 7-4. | PID (0-7) | 7 |
| 2-1. | | 4 | 8. | (DI) | 8 |
| 2-2. | 3 | 5 | 8-1. | | 8 |
| 3. | | 6 | 8-2. | HLD () | 8 |
| 3-0. | (3-0) | 6 | 8-3. | ADV () | 8 |
| 3-1. | SV (3-1) | 6 | 8-4. | PROG () | 9 |
| 3-2. | (3-2) | 6 | 8-5. | / | 9 |
| 3-3. | Ev1 (3-3) | 6 | 9. | | 9 |
| 3-4. | Ev2 (3-4) | 6 | 9-1. | (5tP5) | 9 |
| 3-5. | Ev3 (3-5) | 6 | 9-2. | (Ptn5) | 9 |
| 3-6. | (3-6) | 6 | 9-3. | (End5) | 9 |
| 3-7. | (3-7) | 6 | 9-4. | (Hold) | 9 |
| 3-8. | (3-8) | 6 | 9-5. | (Prog) | 9 |
| 3-9. | (3-9) | 6 | 9-6. | (u-5L) | 9 |
| 4. | | 6 | 9-7. | (d-5L) | 9 |
| 4-1. | SV (3-9-1) | 6 | 9-8. | (GUA) | 9 |
| 4-2. | (3-9-1) | 6 | 10. | (AT) | 9 |
| 4-3. | HD (3-9-3) | 6 | 11. PV | | 10 |
| 5. | | 7 | 11-1. | PV | 10 |
| 5-1. | (0-16) | 7 | 11-2. | PV | 10 |
| 5-1. | / (0-1) | 7 | 11-3. | PV | 10 |
| 6. | / | 7 | 12. | (GUA) | 11 |
| 6-1. | (0-8) | 7 | 12-1. | OFF | 11 |
| 6-2. | (0-9) | 7 | 12-2. | | 11 |

1. _____

1-1. (4-53)

4 “4-53 ”

| |
|------|
| PENC |
| 4 |

: 4
: 1, 2, 4

32

| | | | |
|---|---|--------|----|
| | | | |
| 1 | 1 | 1 - 32 | 32 |
| 2 | 1 | 1 - 16 | 32 |
| | 2 | 1 - 16 | |
| 4 | 1 | 1 - 8 | 32 |
| | 2 | 1 - 8 | |
| | 3 | 1 - 8 | |
| | 4 | 1 - 8 | |

*

1-2. (4-54)

4 “4-54 ”

| |
|------|
| t-un |
| Hn |

: HM
: HM, MS

| | | | |
|----|---|--------|--------|
| | | | |
| Hn | , | 00 ,00 | 99 ,59 |
| n5 | , | 00 ,00 | 99 ,59 |

*

1-3. (1-1)

1 “1-1 OV/CF ”

| |
|---------------|
| F \bar{L} 4 |
| on |

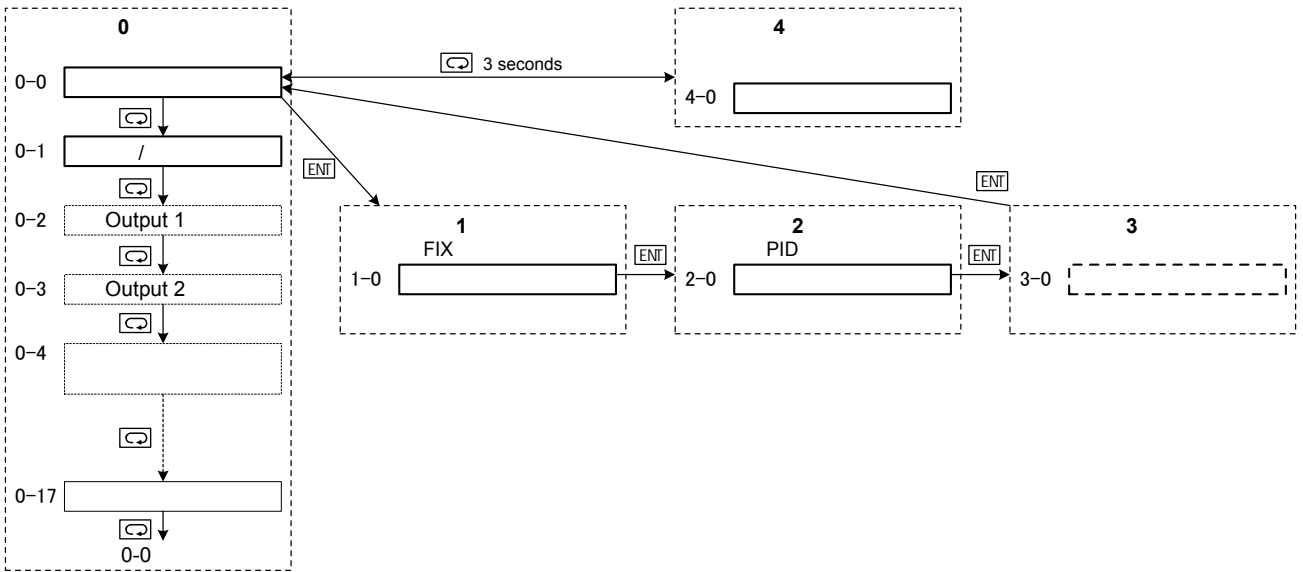
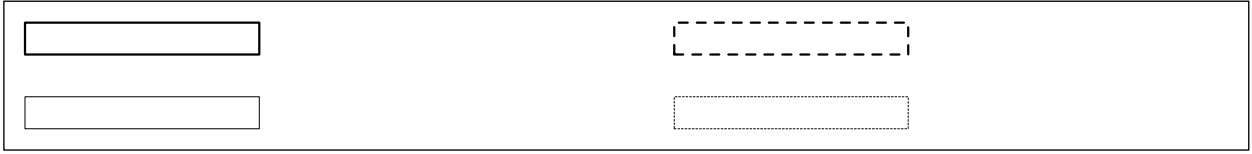
: ON
: ON, OFF

FIX OFF, PROG D

2. _____

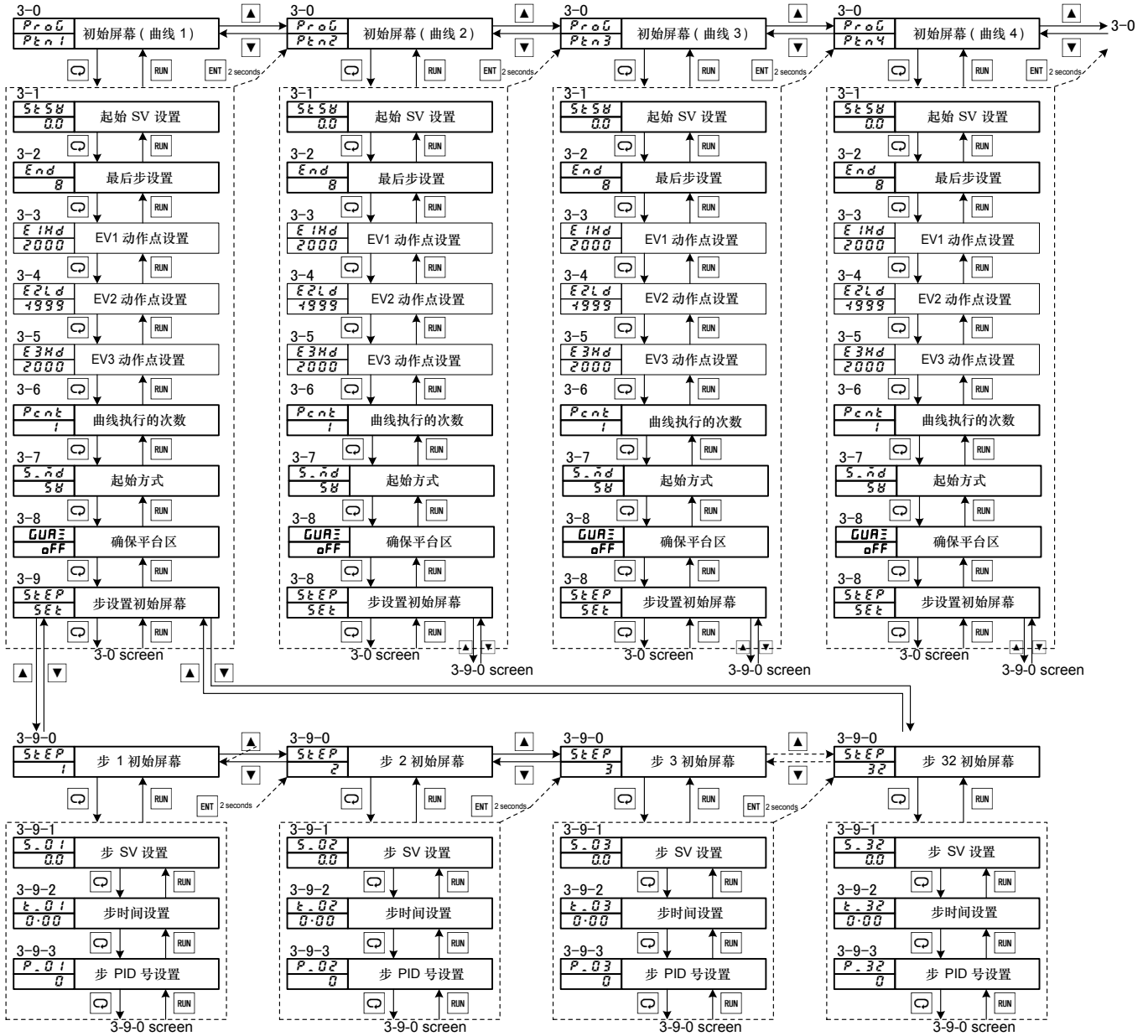
2-1.

:



- 1: 0 1 2 3 0 1 2
 3
 ENT
- 2: 0 4 0 0 3 4
 4 3 0
- 3: 3 3
- 4: 3 1-4
 (4-53 "4")
 (1-32 3-2 "8")
- 5: 3()

2-2. 屏幕组 3：编程相关的程序组



注意 1 : 该屏幕组仅当选择了程序选项才显示。

3. _____

3-0. (3-0)

| | | | | | | |
|------|---|---|---|---|---|---|
| Prog | ▲ | : | 2 | (| |) |
| Ptn1 | ▼ | : | 2 | (| 4 |) |
| ENT: | | | | | | |

3-7. (3-7)

| | | |
|-----|---|--------|
| Snd | : | SV |
| SH | : | SV, PV |

SV SV PV PV

(11. PV)

3-1. SV (3-1)

| | | |
|------|---|-----|
| 5t5H | : | 0.0 |
| 0.0 | : | SV |

SV SV SV

3-8. (3-8)

| | | |
|------|---|-----------|
| GUAE | : | OFF |
| oFF | : | OFF 1-999 |

OFF

(12)

3-2. (3-2)

| | | |
|-----|---|----|
| End | : | 8 |
| 8 | : | 1- |

3-9. (3-9)

| | | | | |
|------|---|---|---|-------|
| SEtP | ▲ | : | 1 | |
| SEt | ▼ | : | 8 | (8) |

| | |
|---|----|
| | |
| 1 | 32 |
| 2 | 16 |
| 4 | 8 |

4. _____

3-3 5. (3-3, 3-4, 3-5)

| | | |
|--------------|---|-------------|
| E1Hd | : | (Hd): 2000 |
| 200.0 | : | (Ld): -1999 |
| / (od): 2000 | | |
| E2Ld | : | (id): 2000 |
| -199.9 | : | |
| / (HA): | | |
| E3Hd | : | (LA): |
| 200.0 | : | :-1999-2000 |
| / / : 0-2000 | | |
| / : | | |

4-1. SV (3-9-1)

| | | |
|------|---|-----|
| S_01 | : | 0.0 |
| 0.0 | : | SV |

SV "S_01" "S_32" ()

SV SV SV

4-2. (3-9-2)

| | | |
|-------|---|----------------|
| t_01 | : | 00:00 |
| 00:00 | : | 00:00:00-99:59 |

"t_01" "t_32" ()

"4-54"

3-6. (3-6)

| | | |
|------|---|--------|
| Ptnc | : | 1 |
| 1 | : | 1-9999 |

4-3. PID (3-9-3)

| | | |
|------|---|-----|
| P_01 | : | 0 |
| 0 | : | 0-3 |

PID "P_01" "P_32" ()

0 PID 0 PID 1

5. _____

“8. (DI).”

5-1. (0-16) 0 “0-16”

| |
|------|
| SPTn |
| 1 |

:1 :1- (4)

DI DI

*

5-2. / (0-1) 0 “0-1” “0-0” “RUN/RST” 2

| |
|------|
| 24.0 |
| rSt |

: RST (FIX: EXE) : RST/EXE (FIX: STBY/EXE)

DI “ 00.00”

6. _____ / _____

6-1. HLD (0-8) 0 “0-8”

| |
|-----|
| HLD |
| oFF |

: oFF : ON, OFF

HLD ON

DI DI HLD

HLD

6-2. ADV (0-9) 0 “0-9”

| |
|-----|
| RdB |
| oFF |

: OFF : ON/OFF

ADV ON

DI DI ADV

ADV , OFF

7. _____

0

7-1. (0-4)

| |
|------|
| 20 |
| St01 |

: PV :

HLD SV

7-2. (0-5)

| |
|------|
| 20 |
| 9:59 |

: PV :

HLD SV

7-3. (0-6)

| |
|----|
| 20 |
| 1 |

: PV :

HLD SV

7-4. PID (0-7)

| |
|-----|
| 20 |
| P=1 |

: PV : PID

PID

HLD SV

* HLD SV

8. _____ (DI)

DI

8-1.

DI1/DI2.
 Ptn3: 3
 Ptn2: 2

DI1

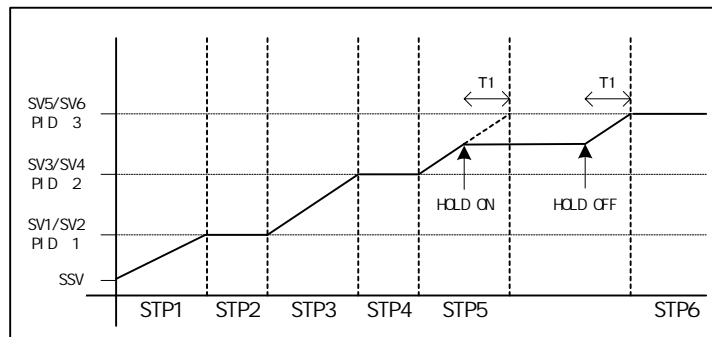
DI

| DI | DI | DI | DI3 | DI2 | DI1 | | |
|------|-----|-------------|-----|-----|-----|---|---|
| Ptn3 | DI1 | DI1/DI2/DI3 | 0 | 0 | 0 | 1 | |
| | | | 0 | 0 | 1 | 1 | |
| | | | 0 | 1 | 0 | 2 | |
| | | | 0 | 1 | 1 | 3 | |
| | | | 1 | 0 | 0 | 4 | |
| | | | 1 | 0 | 1 | 4 | |
| Ptn2 | DI1 | DI1/DI2 | 0 | 0 | | 1 | |
| | | | 0 | 1 | | 1 | |
| | | | 1 | 0 | | 2 | |
| | | | | 1 | 1 | | 3 |
| | DI2 | DI2/DI3 | 0 | 0 | | 1 | |
| 0 | | | 1 | | 1 | | |
| 1 | | | 0 | | 2 | | |
| | | | 1 | 1 | | 3 | |

8-2. HLD (Hold)

DI HLD SV

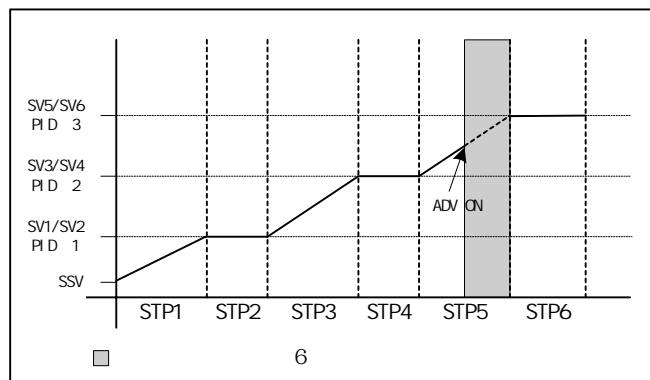
- ① DI, HLD
- ② HLD, RUN, HLD, SV, HLD, HLD
- ③ SV, SV, HLD, SV
- ④



8-3. ADV()

DI ADV HLD ADV HLD ADV

- ① ADV
- ② ADV, ADV, 2
- ③ ADV, 1



8-4. PROG ()

DI

DI

8-5. RUN/RST /

DI

RUN 1

RUN 2

① RUN1 ()

•

•

DI

DI

② RUN2 ()

•

•

DI

DI

DI

9. 事件

9-1. (StP5)

1

9-2. (PEn5)

1

9-3. (End5)

1

9-4. (Hold)

ON

ON

9-5. (Prog)

9-6. (u-5L)

9-7. (d-5L)

9-8. (GUR)

10. (AT)

PID

PID

AT

HOLD

2

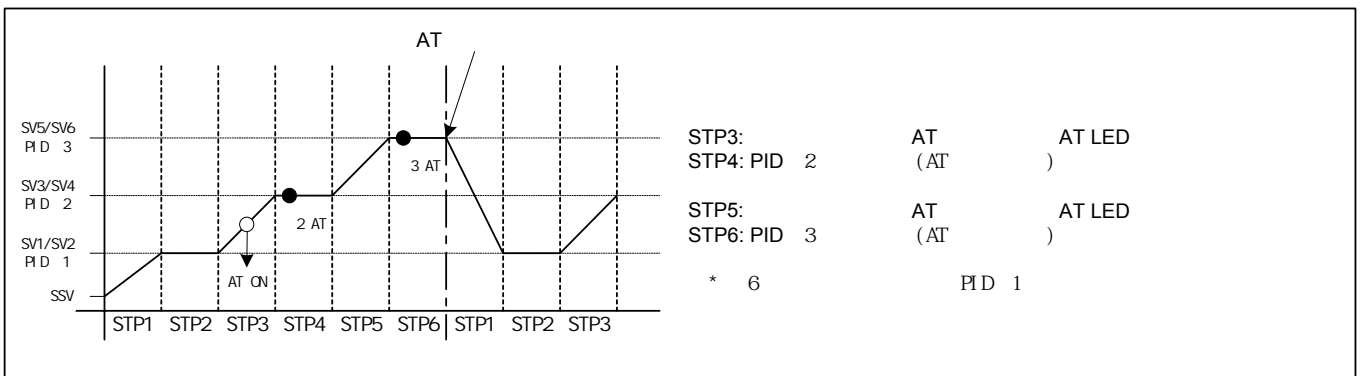
AT
AT

PID

:

6

2



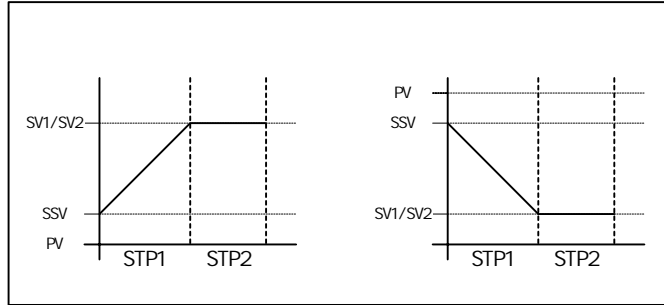
11. **PV** _____

“ 3-7 ”

SV PV
PV SV
PV

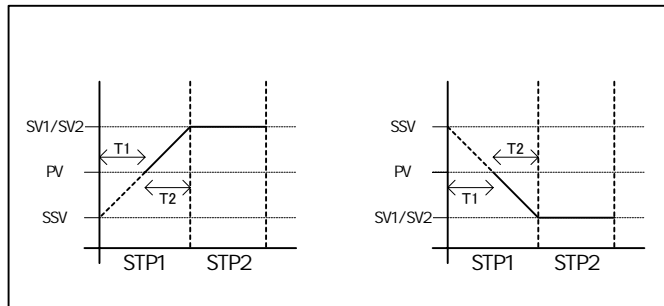
11-1. **PV**

PV SV (SSV) 1 SV (SV1) PV



11-2. **PV**

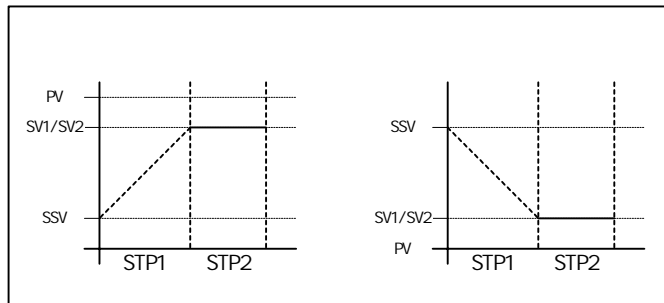
PV SV (SSV) 1 SV (SV1) PV



T1: PV
T2:

11-3. **PV**

PV 1 SV (SV1) PV 1



2 1

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